



# INSTALLATION INSTRUCTIONS

## Fork Gaiters

### 1TP-F31E0-V0

### XVS95CE (Bolt)

**WARNING**

This accessory should be installed by an authorized Star dealer or a qualified mechanic. Improper installation could result in loss of control and an accident with severe injury or death.

**NOTICE:**

This accessory requires the Service Manual for proper installation. Be sure to have the Service Manual on hand before beginning installation.

**DEALER OR INSTALLER:**

These instructions contain important information for future reference and *must* be given to the customer.

**WARNING**

Read and understand these instructions completely before installation to avoid possible injury, as well as possible damage to the accessory or vehicle.

**WARRANTY INFORMATION:**

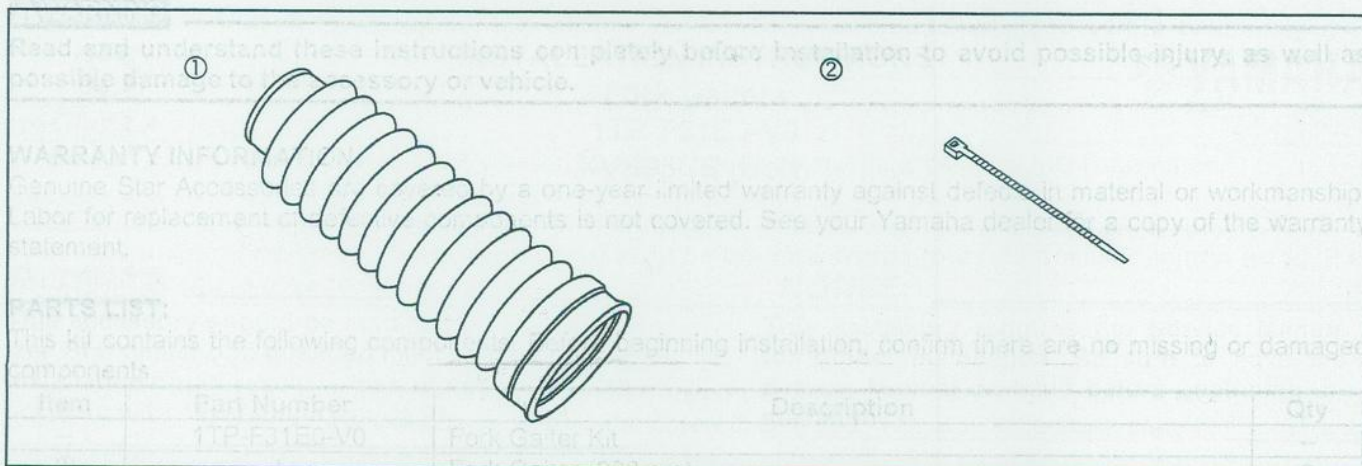
Genuine Star Accessories are covered by a one-year limited warranty against defects in material or workmanship. Labor for replacement of defective components is not covered. See your Yamaha dealer for a copy of the warranty statement.

**PARTS LIST:**

This kit contains the following components. Before beginning installation, confirm there are no missing or damaged components.

Item	Part Number	Description	Qty
--	1TP-F31E0-V0	Fork Gaiter Kit	--
①	*	Fork Gaiter (208mm)	2
②	*	Zip Tie	4

\* Part supplied with kit only and not available separately.



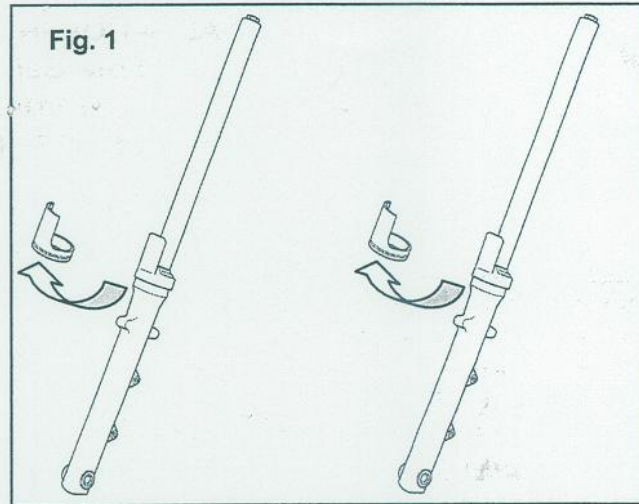
Item	Part Number	Description	Qty
①	1TP-F31E0-V0	Fork Gaiter Kit	--
②	*	Zip Tie	4

\* Part supplied with kit only and not available separately.

### PREPARATION:

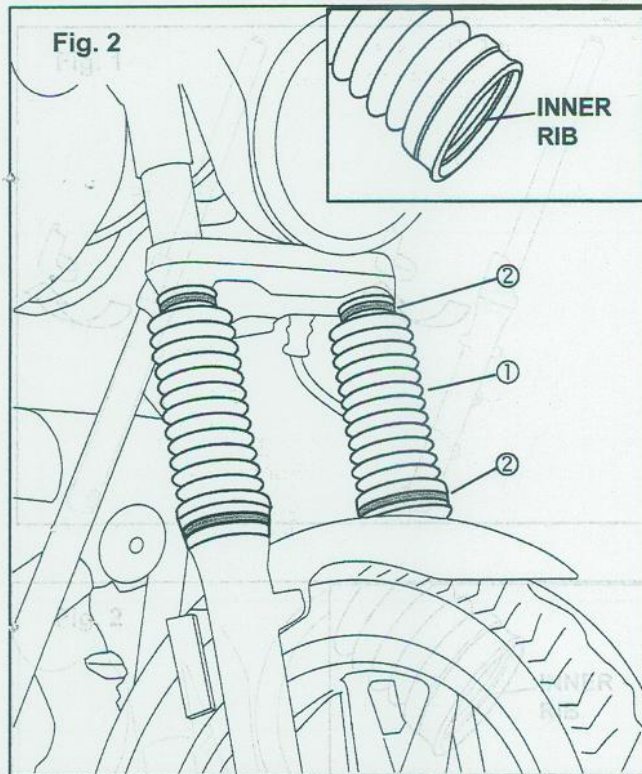
The XVS95CE Service Manual, part number LIT-11616-27-09, is required for these installation instructions.

1. Place motorcycle on a secure and level surface.
2. Lift and support the motorcycle securely so the front wheel is off the ground far enough to allow for removal of the wheel and forks. **WARNING! To avoid injury, securely support the vehicle so there is no danger of it falling over.**  
**TIP:** The balance point should be towards the front of the engine.
3. Refer to the service manual procedures to remove the front wheel and front fork assemblies.
4. Remove the protectors from each fork leg (Fig 1). Store them in case the fork gaiters are removed later.



### INSTALLATION:

1. Install the fork gaiter ① onto one fork assembly by sliding it on, larger hole onto the fork first. Slide gaiter all the way down the upper fork tube to the fork leg. Carefully stretch the large end of the fork gaiter over and past the fork dust seal and down onto the fork leg until the gaiter's inner raised rib seats into the groove in the fork leg where the protector was previously mounted (Fig. 2).
2. Install one of the supplied zip ties ② around the lower end of the gaiter, aligning it in the indentation. Position it to the inside back so the head on the zip tie is least visible when the fork is reinstalled on the bike. Trim off the excess tie length.
3. Repeat on other side. Do not install the upper zip ties yet.
4. Reinstall the forks and front wheel by referring to the service manual procedures.
5. Now, with the wheel in the air and the forks fully extended, adjust the fork boots so they are not twisted and that they cover the chrome fork tubes between the fork legs and lower crown completely. Install the upper ties ② (1 on each side) in the indentation in the top of the boot, orientating them so that the head on the ties are least visible on the bike. Trim off the excess tie lengths.
6. Carefully lower bike to the ground and remove jack/stand.



### MAINTENANCE:

Periodically, check torque on all hardware.

### CARE AND CLEANING:

Wash using a mild soap and water solution and a soft cloth. Using Yamaclean® Shine Wipes (ACC-YAMAS-HN-00) or other high-quality protectant can add gloss for a showroom new look; follow package directions carefully.

### CUSTOMER SERVICE:

For further information, see your Yamaha dealer.

**ESTIMATED TIME TO INSTALL: 0.5 HRS**